It's no trick... it's a vision system



Vision Components[®]

The Smart Camera People

VC20XX Operating Manual

Hardware Specifications and special Software Functions of VC20XX Smart Cameras

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Foreword and Disclaimer

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Please notify **support@vision-components.com** if you become aware of any errors in this manual or if a certain topic requires more detailed documentation.

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References

Since the VC4XXX smart camera family employs a TI processor, the programming environment and functions for the VC20XX cameras can be used for this camera.

Further References under "Support + Download" on www.vision-components.com:

"Support News" - for up to date information on VC Software and Documentation.

"Knowledge Base / FAQ" - searchable Database with latest software developments, frequently asked questions and demo programs.

Description	Title on Website	Download Area
Schnellstart VC	Chnellstart VC Smart Kameras	Registered User Area Getting Started VC SDK TI
Getting Started VC Smart Cameras	Getting Started VC Smart Cameras	Registered User Area Getting Started VC SDK TI
Introduction to VC Smart Camera programming	Programming Tutorial for VC20XX and VC40XX Cameras	Registered User Area Getting Started VC SDK TI
Demo programs and sample code used in the Programming Tutorial	Tutorial_Code	Registered User Area Getting Started VC SDK TI
VC4XXX Hardware Manual	VC4XXX Smart Cameras Hardware Documentation	Public Download Area Hardware Documentation VC Smart Cameras
VCRT Operation System Functions Manual	VCRT 5.0 Software Manual	Registered User Area Software documentation VC Smart Cameras
VCRT Operation System TCP/IP Functions Manual	VCRT 5.0 TCP/IP Manual	Registered User Area Software documentation VC Smart Cameras
VCLIB 2.0 /3.0 Image Processing Library Manual	VCLIB 2.0/ 3.0 Software Manual	Registered User Area Software documentation VC Smart Cameras

"Download Areas" for all documentation and Software downloads - refer to the following table:



The Light bulb highlights hints and ideas that may be helpful for a development.



This warning sign alerts of possible pitfalls to avoid. Please pay careful attention to sections marked with this sign.

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1 General Information



The VC20xx Series smart cameras are compact, light-weight black-and-white or color video cameras with video memory and an image processor.

They integrate a high-resolution CCD sensor with one of the fastest 32 bit image-processing signal processors (TMS320C6211). SDRAM memory is used to store program code, data and video images. Interfaces allow communication with the outside world. The cameras set standards for performance and integration density.

These cameras are built for industrial deployment. High goals were set as regards the image resolution, the computational speed, the sturdiness of the casing, and the electromagnetic compatibility, as mere examples. The cameras are insensitive to vibrations and shocks, while permitting precise measurements and tests. They are ideally suited as OEM cameras for mechanical engineering applications.

Only one supply voltage is required to operate the cameras (24 volts). An image processing system or a PC with a frame grabber board is not necessary. Simple control problems can even be implemented with the integrated process interfaces. For more complex control tasks, the cameras can be connected to a PLC.

This documentation describes the camera hardware. However, in many cases the software documentation is decisive. For this, please consult the software manuals.

1.1 Overview Camera Types

All VC20XX Cameras contain the following features:

- 16 MB SDRAM
- 2 MB Flash Eprom
- 8 bit overlay (translucent overlay possible)
- integrated 4 Digital Inputs, 4 Digital Outputs, 24V
- Texas Instruments CPU TMS 320C62XX; 1200MIPS
- Low speed shutter up to 10 seconds
- Programmable gain and offset
- 24V Power Supply

The following table shows the different features of each camera model:

VC20XX SELECTION TABLE	VC2028	VC2038 VC2038E	VC2048E	VC2065 VC2065E	V2065C VC2065CE	VC2066 VC2066E	VC2068 VC2068E
Sony 1/3" Progressive Scan CCD640x480 pixel	*	~					
Kodak 1/3" Progressive Scan CCD 640x480 pixel			~				
Sony 1/2" Progressive Scan CCD 782x582 pixel				~	~		
Sony 1/3" Progressive Scan CCD 1024x768 pixel						~	
Sony 1/2" Progressive Scan CCD 1280x1024 pixel							~
14 Hz full Frame, 28 Hz 2x Binning							~
17 Hz full Frame, 34 Hz 2x Binning						~	
25 Hz full Frame	V						
40 Hz full Frame		~					
45 Hz full Frame				~	~		
110 Hz full Frame			~				
Color					~		
16 MB Multimedia Card		~	~	~	~	~	~
SVGA (800x600 Pixel) output, noninterlaced	r	~	~	~	~		
SXVGA (1280x1024 Pixel) output, noninterlaced						~	~

VC20XX SELECTION TABLE	VC2028	VC2038 VC2038E	VC2048E	VC2065 VC2065E	V2065C VC2065CE	VC2066 VC2066E	VC2068 VC2068E
integrated Fast Trigger contact (external contact)	1)	~	~	~	~	~	~
High speed shutter down to 33 microseconds	*	~					
High speed shutter down to 9 or 10 microseconds						~	~
High speed shutter down to 5 microseconds			~	~	*		
RS232 up to 115.200 Baud (optional)	~	~		~	*	~	~
Fast Ethernet 100MBit (optional) 2)		~	~	~	~	~	~
Size: 110x50x36mm+foot/ Weight: 488g	~	~	3)	~	~	~	~

- 1) The use of the VC2028 is recommended for imaging static (non moving) objects only.
- 2) If ordering a camera with Ethernet interface please add the suffix "/E" to the camera name (i.e. VC38/E, VC2065/EC).
- 3) Dimension of housing VC2048: 111x80x36 + mounting plate, weight: 516g

2 Basic Structure

The image is formed by a high-resolution progressive scan CCD sensor. One or two channels of video output are digitized. An input lookup-table is available for basic pixel-preprocessing. The image is stored in SDRAM memory using one of the 16 DMA channels (EDMA).

The video and graphics display on the monitor is performed in a very similar way: Data is stored in the main SDRAM memory, either due to a previous video capture or to computing by the DSP. Graphics data is then transferred to the graphics refresh buffer (SGRAM). This may happen periodically or on demand. The SGRAM is read out at a fast refresh rate to provide a high-quality, flickerfree display. A dual 3x256x8 output lookup-table gives you abundant choices for the appearance of images and graphics.

The video capture and graphics output channels are completely independent. The storage area for each may be chosen to be identical (necessary for live image display) or completely different. If the latter is chosen, you may capture an image "in the background" while displaying a completely different one.

The TMS320C6211 DSP is one of the fastest 32 DSPs. It features a RISC-like instruction set, up to 8 instructions can be executed in parallel, two L1 cache memories (4KBytes each) and a 64 KByte L2 cache on chip. Its high speed 16-channel DMA controller gives additional performance. The DSP uses fast external SDRAM as main memory. A flash EPROM and a built-in multi-media card provide non-volatile memory.

See Appendix A: Blockdiagram VC20XX Smart Cameras.

3 Boards

The electronic circuitry of the camera contains four printed curcuit boards (PCB).

The following presents an overview of the boards:

Description	Designation	Function
Sensor boards	C6SEN084, C6SEN204 C6SEN205, C6SEN311 C6SEN415	CCD sensor, driver & controller, digitization of the video signal, black- and-white and color versions
CPU board	C6CPU	TMSC6211 signal processor with SDRAM, FLASH memory, multi-media card adaptor
DAC board	C6DAC	SVGA quality video output with graphics memory, video capture, interfaces (RS232, etc.)
Power board	C6PWR	Power supply, PLC interfaces

3.1 Sensor Boards

Camera Type	Sensor Board
VC2028	C6SEN084
VC2038	C6SEN084
VC2038/E	C6SEN084
VC2048/E	C6SEN311
VC2065	C6SEN415
VC2065/E	C6SEN415
VC2065/C	C6SEN415
VC2065/EC	C6SEN415
VC2066	C6SEN204
VC2066/E	C6SEN204
VC2068	C6SEN205
VC2068/E	C6SEN205

3.1.1 C6SEN084

This board takes the picture. It is used in the VC2028, VC2038 and VC2038/E The CCD sensor 1/3" SONY ICX424AL (B/W) is used. The board controls the CCD sensor and processes the analog signal.

The progressive scan type CCD sensor used is ideally suited for industrial machine vision tasks. In contrast to the conventional technique it provides the following features:

- 1/3" sensor
- resolution: 640x480 pixels
- square pixel format, 7.4(H) x 7.4(V) μm
- full-frame shutter
- can be triggered externally (except VC2028)
- sensor read out in full-frame mode (non-interlaced)
- shutter speed down to 30,80,... µsec in steps of 50 microseconds up to 20 sec
- 40fps @ 640x480 (VC2028 : 25fps@640x480)
- CCD processors providing CDS, programmable gain and offset, auto black level compensation and 10 bit AD-conversion

The diverse features of this board (high-speed and low-speed shutter, external trigger, etc.) are configured via software.

For the exact setting of the configuration, refer to the description of the configuration program in the **software documentation**.

3.1.2 C6SEN204

This board takes the picture. It is used in the VC2066 and VC2066/E The CCD sensor ICX204AL (B/W) is used. The board controls the CCD sensor and processes the analog signal.

The progressive scan type CCD sensor used is ideally suited for industrial machine vision tasks. In contrast to the conventional technique it provides the following features:

- 1/3" sensor
- higher resolution: 1024x768 pixels
- square pixel format, 4.64 µm
- full-frame shutter
- can be triggered externally
- sensor read out in full-frame mode (non-interlaced)
- shutter speed down to **10 µsec** and up to 20 sec
- 16fps @ 640x480 or 2 x binning @ 32fps
- CCD processors providing CDS, programmable gain and offset, auto black level compensation and 10 bit AD-conversion

The diverse features of this board (high-speed and low-speed shutter, external trigger, etc.) are configured via software.

For the exact setting of the configuration, refer to the description of the configuration program in the **software documentation**.

3.1.3 C6SEN205

This board takes the picture. It is used in the VC2068 and VC2068/E The CCD sensor ICX205AL (B/W) is used. The board controls the CCD sensor and processes the analog signal.

The progressive scan type CCD sensor used is ideally suited for industrial machine vision tasks. In contrast to the conventional technique it provides the following features:

- 1/2" sensor
- higher resolution: 1280x1024 pixels
- square pixel format, 4.65 µm
- full-frame shutter
- can be triggered externally
- sensor read out in full-frame mode (non-interlaced)
- shutter speed down to 9 µsec and up to 20 sec
- 13,75fps @ 1280x1024 or 2 x binning @ 27,5fps
- CCD processors providing CDS, programmable gain and offset, auto black level compensation and 10 bit AD-conversion

The diverse features of this board (high-speed and low-speed shutter, external trigger, etc.) are configured via software.

For the exact setting of the configuration, refer to the description of the configuration program in the **software documentation**.

3.1.4 C6SEN311

This board takes the picture. It is used in the VC2048/E The CCD sensor KAI0330D (B/W) is used. The board controls the CCD sensor and processes the analog signal.

The progressive scan type CCD sensor used is ideally suited for industrial machine vision tasks. In contrast to the conventional technique it provides the following features:

- 1/2" sensor
- resolution: 640x480 pixels
- square pixel format, 9(H) x 9(V) μm
- full-frame shutter
- can be triggered externally
- sensor read out in full-frame mode (non-interlaced)
- shutter speed down to 18,36,72, µsec then steps of 36 microseconds up to 20 sec
- 112fps @ 640x480 !!!
- CCD processors providing CDS, programmable gain and offset, auto black level compensation and 10 bit AD-conversion

The diverse features of this board (high-speed and low-speed shutter, external trigger, etc.) are configured via software.

For the exact setting of the configuration, refer to the description of the configuration program in the **software documentation**.

3.1.5 C6SEN415

This board takes the picture. It is used in the VC2065, VC2065/E, VC2065/C and VC2065/EC. The CCD sensor ICX415AL (black-and-white) or ICX415AK (color) is used. The board controls the CCD sensor and processes the analog signal.

The progressive scan type CCD sensor used is ideally suited for industrial machine vision tasks. In contrast to the conventional technique it provides the following features:

- 1/2" sensor
- higher resolution: 782x582 pixels
- square pixel format
- full-frame shutter
- can be triggered externally
- sensor read out in full-frame mode (non-interlaced)
- shutter speed down to **5 µsec** and up to 20 sec
- double speed video capture @ 45fps
- CCD processors providing CDS, programmable gain and offset, auto black level compensation and 10 bit AD-conversion

The diverse features of this board (high-speed and low-speed shutter, external trigger, etc.) are configured via software.

For the exact setting of the configuration, refer to the description of the configuration program in the **software documentation**.

3.2 CPU Board

The "C6CPU" Board

The TMS320C6211 DSP is one of the fastest 32 bit DSPs. It features a RISC-like instruction set, up to 8 instructions can be executed in parallel. Turthermore it features two L1 cache memories (4KBytes each) and a 64 KByte L2 cache on chip.

The DSP uses fast external SDRAM as main memory. Up to 4 memory banks can be permanently open providing fast access without unnecessary RAS commands.

A flash EPROM and a built-in multi-media card provide for non-volatile memory.

Most of the I/O functions (graphics display, video capture, etc.) are performed by Vision Components' proprietary DMA Hardware without overhead for the CPU.

The location of the SDRAM buffers for graphics display, overlay display and video capture can be selected independently.

Identical SDRAM buffers for graphics display and video capture may be chosen to produce live video display.

Board	C6CPU
processor	TMS320C6211 150MHz
SDRAM	16 Mbytes (400 MB/sec)
Flash-EPROM	2 Mbytes (16bit wide)
Multi-Media Card Adaptor	8-256 MBytes
Clock	Real time clock, battery backed-up
DMA	16 independent DMA channels (EDMA) 1 very high speed DMA (QDMA)
special features	on-board temperature sensor

3.3 DAC Board

The "C6DAC" Board

The "C6DAC" board is practically the periphery for the CPU board. Here, the digital video signal from the sensor board is the input using an input lookup-table and buffered with FIFO memory. The board is also responsible for the SVGA graphics output. Graphics (8 bits per pixel) and overlay data (8 bits per pixel) are stored in the on-board SGRAM. 2 independent lookup-tables for graphics and overlay data together with a 3x8 bits D/A converter produce the RGB analog video for the SVGA output.

The 8 bit pixel-mask register allows for individual selection of overlay planes.

Overlay data have priority over graphics data. Graphics pixels are displayed only if all unmasked overlay bits for that pixel are zero.

Functions of the board:

- video capture with input LUT, FIFO buffer
- graphics and overlay display with 16 Mbytes refresh memory,
- 2 independent LUTs for graphics and overlay, 8bit overlay mask register
- 3x8bit video D/A (SVGA output)
- UART and driver for RS232 (Ethernet versions : Ethernet PHY)
- UART receiver for VC Keypad (9600 baud)
- Trigger In/Out signals
- PLC communication interface
- Status & Control Register
- Interrupt controller for CPU
- DMA Controller

Horizontal frequency:	45.072 kHz	VBP:	32 lines
Vertical frequency:	67.68 Hz	VFP:	46 lines
Resolution SVGA:	600x800	HSYNC width:	120 pixels
Resolution eff. hor .:	752	HBP:	94 pixels
Resolution eff. ver.:	582	HFP:	74 pixels
VSYNC width:	6 lines	Pixel frequency:	46.875 MHz
Polarity HSYNC:	positive	Polarity VSYNC:	positive

The technical specifications for the SVGA output signals :

The technical specifications for the SXGA output signals :

Horizontal frequency:	64 kHz	VBP:	37 lines
Vertical frequency:	60 Hz	VFP:	2 lines
Resolution SXGA:	1280x1024	HSYNC width:	130 pixels
Resolution eff. hor .:	1280	HBP:	487 pixels
Resolution eff. ver.:	1024	HFP:	55 pixels
VSYNC width:	3 lines	Pixel frequency:	125 MHz
Polarity HSYNC:	positive	Polarity VSYNC:	positive

3.4 Power Board

The "C6PWR" Board

This board contains the power supply for the entire camera. It is also responsible for the galvanic separation of the signals, and tailors the levels of the PLC-signals (4 inputs, 4 outputs).

The camera is supplied with a nominal voltage of 24 V (+/- 20%). An electronic stabilization of the supply voltage is not necessary. The camera is internally galvanically separated from the supply voltage by means of a DC/DC converter, to avoid common ground loops and electromagnetic interference. A reverse-voltage protection diode protects the camera in case the supply voltage poles are swapped.

An I/O processor performs PLC I/O , and also monitors PLC voltage failures and overcurrent.

4 PLC I/O Signals

The camera has four optically decoupled inputs and four decoupled outputs for controlling machines and processes.

An I/O processor is responsible for the handling of the PLC I/O signals.

The PLC-compatible inputs (24-V level, the positive signal is connected) include input protection circuits. A minimum voltage of 14V is required to reliably sense a logic high signal.

The PLC outputs feature a highly integrated MOSFET, high-side switch with built-in protection. It is possible to switch inductive or capacitive loads. The protective feature of the outputs will produce pulses on the outputs, if the limiting values are exceeded.

A protective diode ensures, the poles of the supply voltage from the power supply of the PLC can not be swapped. It is important to connect both the external supply voltage of the outputs (+24V) as well as GND (GNDIn) of the power supply of the PLC.

The complete circuitry, including the I/O processor, is galvanically separated from the rest of the camera electronics.

If DC failure of the PLC power is detected, this information is forwarded to the DSP (PLC power failure interrupt)

Output drivers feature short circuit end thermal overload protection For additional protection of the output drivers, the I/O processor monitors the total PLC current, and switches off all outputs if the maximum threshold value is exceeded.

Technical data of the I/O signals:

Inputs Outputs Trigger input and trigger output

4.1 Input Signals

Nominal voltage:	24 V +/- 20%
Absolute maximum voltage:	voltages greater than 40 V can destroy the inputs
Туре:	galvanically separated by optocoupler (PLC
	communication interface)
Input current:	1 mA @ 24V
Threshold value:	14 V
Internal signal delay:	100 µsec (signal) + 0200 µsec (polling) + DSP interrupt
	latency

Operating voltage:	24 V +/- 20%, external source
Absolute maximum voltage:	voltages greater than 40 V can destroy the outputs
Туре:	galvanically separated by MOSFET optocouplers
Switching voltage:	positive switching
Current:	max. 400 mA per output
Absolute maximum current:	total currents greater than 1000 mA can destroy plugs and
	cables Always consider the total sum of all output currents
Switching power:	max. 9.6 W (24 V * 400 mA) per output
Reverse voltage protection	yes, for external voltage
Protection against inductive loads:	yes
Resistance when switched on:	0.2 - 0.8 Ohm
Short circuit protection:	full protection

4.2 Output Signals

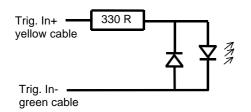
4.3 Trigger input and trigger output

The board features a dedicated fast TTL trigger input (for use as image capture trigger) and a fast TTL trigger output (as strobe-light trigger). Since both signals are fast at a very low noise margin, it is recommended to keep the cable as short as possible. Use twisted pair or even coaxial cable for this purpose. The trigger input has a built-in photocoupler to eliminate ground loops with the external circuitry. The trigger output, however, is not galvanically separated. The receiving circuit should, therefore, have a photocoupler of its own.

Please note that input and output are not protected against overcurrent. The output is neither protected against short circuit nor reverse voltage spikes from inductive loads. Trigger input assures constant delay without jitter.

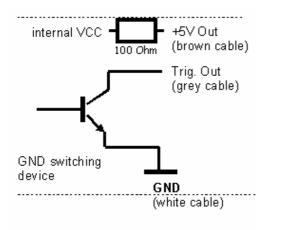
Technical data of trigger input:

input voltage:	3-5 V (TTL, CMOS)
input current:	5mA @ 3V / 11mA @ 5V
limiting resistor:	built in, 330 Ohm
knee voltage:	1.5 V
reverse voltage protection:	shunt diode
switching delay:	max. 2µsec + interrupt latency



Technical data of trigger output:

output voltage:	max. 7V
output current:	max. 50mA
pull-up resistor:	none, external resistor required



5 Pin Assignments Camera Interfaces

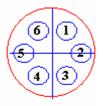
The cameras have four connectors on the rear side:

RS232(V24) or 100MBd Ethernet	HR10A-7R-6PB	6-pin Hirose plug pin contact
Trigger / Keypad	HR10A-7R-6SB	6-pin Hirose plug jack contact
SXGA/SVGA/Video	HR10A-10R-10SB	10-pin Hirose plug jack contact
DC IN/PLC-I/O	HR10A-10R-12PB	12-pin Hirose plug pin contact

5.1 Pin Assignment Trigger / Keypad Plug Signal

Pin
3
2
1
6
5
4

rear view (jack):

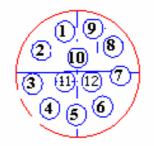


They Keypad IN operates with 3.3V TTL @9600 baud / 8 / N / 1

5.2 Pin Assignment for the I/O Plug

Signal	Pin
INO	12
IN1	4
IN2	11
IN3	10
24V IN / Cam	2
GND IN (common)	3
24V IN/ PLC	1
24V IN/ PLC	9
OUT0	8
OUT1	7
OUT2	6
OUT3	5

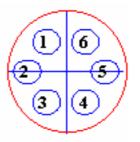
Rear view: (pin)



5.3 Pin Assignment for the RS232 (V24)

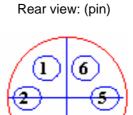
Signal	Pin
V24 RTS	1
V24 TxD	2
V24 GND	3
NC V24	4
V24 CTS	5
RxD	6

Rear view: (pin)



5.4 Pin Assignment LAN/Ethernet

Signal	Pin
T-	1
T+	2
-	3
-	4
R-	5
R+	6

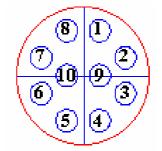


3

5.5 Pin Assignment for the XGA/SVGA Video Output

rear view (jack):

Signal	Pin
G GND	1
G Out	2
R GND	3
R Out	4
VS GND	5
VS Out	6
HS GND	7
B GND	8
B Out	9
HS Out	10





6 Technical Specifications VC20XX Smart Cameras

Technical Specifications VC2028 Technical Specifications VC2038

Technical Specifications VC2065 Technical Specifications VC2065/C Technical Specifications VC2066 Technical Specifications VC2068 Technical Specifications VC2038/E Technical Specifications VC2048/E TechnicalSpecifications VC2065/E Technical Specifications VC2065/EC Technical Specifications VC2066/E Technical Specifications VC2068/E

Sensor:	1/3" SONY ICX424AL
eff. no. of pixels:	640(H) x 480(V)
Pixel size:	7.4(H) x 7.4(V) μm
Chip size:	5.79(H) x 4.89(V) mm
High-speed shutter:	30,80, microseconds in steps of 50 microseconds (full-
	frame shutter)
Low-speed shutter:	up to 20 sec. adjustable integration time
Integration:	full-frame
Picture taking:	with 15msec delay, program-controlled ; full-frame / 25
	frames per second, no external highspeed trigger ¹
Clamping:	zero offset digital clamping
A/D conversion:	15.625 MHz / 10 bit,
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)
Image display:	black-and-white, Pseudo Color from color lookup table
	3x8Bit RGB:live image, still image, graphics
Overlay:	8-bit overlay with LUT, maskable
Processor:	Texas Instruments TMS320C6211 signal processor 150
	MHz
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)
Memory capacity:	40 full-size images in format 640x480
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for
	programs and data, in-system programmable, 16 bit wide
MMC:	Not available
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs
	4x400 mA
Serial interface:	V24 (RS232) max. 115200 baud
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC,
	VSYNC separate
Horizontal frequency:	45.072 kHz
Vertical frequency:	67.68 Hz
Resolution SVGA:	600x800
Pixel frequency:	46.875 MHz

6.1 Technical Specifications VC2028

¹ Use VC2038 instead of VC2028 for imaging moving objects.



6.2 Technical Specifications VC2038

Sensor:	1/3" SONY ICX424AL
eff. no. of pixels:	640(H) x 480(V)
Pixel size:	7.4(H) x 7.4(V) μm
Chip size:	5.79(H) x 4.89(V) mm
High-speed shutter:	30,80, microseconds in steps of 50 microseconds (full- frame shutter)
Low-speed shutter:	up to 20 sec. adjustable integration time
Integration:	full-frame
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 40 frames per second
Clamping:	zero offset digital clamping
A/D conversion:	15.625 MHz / 10 bit,
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics
Overlay:	8-bit overlay with LUT, maskable
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)
Memory capacity:	40 full-size images in format 640x480
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA
Serial interface:	V24 (RS232) max. 115200 baud
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate
Horizontal frequency:	45.072 kHz
Vertical frequency:	67.68 Hz
Resolution SVGA:	600x800
Pixel frequency:	46.875 MHz

6.3 Technical Specifications VC2038/E

Sensor:	1/3" SONY ICX424AL
eff. no. of pixels:	640(H) x 480(V)
Pixel size:	7.4(H) x 7.4(V) μm
Chip size:	5.79(H) x 4.89(V) mm
High-speed shutter:	30,80, microseconds in steps of 50 microseconds (full- frame shutter)
Low-speed shutter:	up to 20 sec. adjustable integration time
Integration:	full-frame
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 40 frames per second
Clamping:	zero offset digital clamping
A/D conversion:	15.625 MHz / 10 bit,
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics
Overlay:	8-bit overlay with LUT, maskable
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)
Memory capacity:	40 full-size images in format 640x480
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA
Ethernet interface:	100 MBit
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate
Horizontal frequency:	45.072 kHz
Vertical frequency:	67.68 Hz
Resolution SVGA:	600x800
Pixel frequency:	46.875 MHz

6.4 Technical Specifications VC2048/E

Sensor:	1/2" KODAK KAI-0330D
eff. no. of pixels:	640(H) x 480(V)
Pixel size:	9(H) x 9(V) μm
Chip size:	7.3(H) x 5.52(V) mm
High-speed shutter:	18,36,72, microseconds in steps of 36 microseconds (full- frame shutter)
Low-speed shutter:	up to 20 sec. adjustable integration time
Integration:	full-frame
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 112 frames per second
Clamping:	zero offset digital clamping
A/D conversion:	2 x 24 MHz / 10 bit,
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics
Overlay:	8-bit overlay with LUT, maskable
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)
Memory capacity:	40 full-size images in format 640 x 480
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA
Ethernet interface:	100Mbit Ethernet
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate
Horizontal frequency:	45.072 kHz
Vertical frequency:	67.68 Hz
Resolution SVGA:	600x800
Pixel frequency:	46.875 MHz

6.5 Technical Specifications VC2065

Sensor:	1/2" SONY ICX415AL		
eff. no. of pixels:	782(H) x 582(V)		
Pixel size:	8.3(H) x 8.3(V) μm		
Chip size:	7.48(H) x 6.15(V) mm		
High-speed shutter:	5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter)		
Low-speed shutter:	up to 20 sec. adjustable integration time		
Integration:	full-frame		
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 45 frames per second		
Clamping:	zero offset digital clamping		
A/D conversion:	24 MHz / 10 bit,		
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)		
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics		
Overlay:	8-bit overlay with LUT, maskable		
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz		
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)		
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)		
Memory capacity:	35 full-size images in format 782 x 582		
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide		
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory		
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA		
Serial interface:	V24 (RS232) max. 115200 baud		
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate		
Horizontal frequency:	45.072 kHz		
Vertical frequency:	67.68 Hz		
Resolution SVGA:	600x800		
Pixel frequency:	46.875 MHz		

6.6 Technical Specifications VC2065/C

Sensor:	1/2" SONY ICX415AK color sensor		
eff. no. of pixels:	782(H) x 582(V)		
Pixel size:	8.3(H) x 8.3(V) μm		
Chip size:	7.48(H) x 6.15(V) mm		
High-speed shutter:	5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter)		
Low-speed shutter:	up to 20 sec. adjustable integration time		
Integration:	full-frame		
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 45 frames per second		
Clamping:	zero offset digital clamping		
A/D conversion:	24 MHz / 10 bit,		
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)		
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics		
Overlay:	8-bit overlay with LUT, maskable		
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz		
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)		
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)		
Memory capacity:	35 full-size images in format 782 x 582		
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide		
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory		
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA		
Serial interface:	V24 (RS232) max. 115200 baud		
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate		
Horizontal frequency:	45.072 kHz		
Vertical frequency:	67.68 Hz		
Resolution SVGA:	600x800		
Pixel frequency:	46.875 MHz		

6.7 Technical Specifications VC2065/E

SourceInt B Controleff. no. of pixels:782(H) x 582(V)Pixel size:8.3(H) x 8.3(V) µmChip size:7.48(H) x 6.15(V) mmHigh-speed shutter:5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter)Low-speed shutter:up to 20 sec. adjustable integration timeIntegration:full-framePicture taking:without delay, program-controlled or triggered externally; full-frame /45 frames per secondClamping:zero offset digital clampingA/D conversion:24 MHz / 10 bit,Input LUT1024x8 bit (10bit \rightarrow 8 bit)Image display:black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphicsOverlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzMHz16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Mutti-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVoide output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:67.68 HzResolution SVGA:600x800Pixel frequency:67.68 HzResolution S	Sensor:	1/2" SONY ICX415AL			
Pixel size:8.3(H) x 8.3(V) µmChip size:7.48(H) x 6.15(V) mmHigh-speed shutter:5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter)Low-speed shutter:up to 20 sec. adjustable integration timeIntegration:full-framePicture taking:without delay, program-controlled or triggered externally; full-frame / 45 frames per secondClamping:zero offset digital clampingA/D conversion:24 MHz / 10 bit,Input LUT1024x8 bit (10bit → 8 bit)Image display:black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphicsOverlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzAMI:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800					
Chip size: 7.48(H) x 6.15(V) mm High-speed shutter: 5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter) Low-speed shutter: up to 20 sec. adjustable integration time Integration: full-frame Picture taking: without delay, program-controlled or triggered externally; full-frame / 45 frames per second Clamping: zero offset digital clamping A/D conversion: 24 MHz / 10 bit, Input LUT 1024x8 bit (10bit → 8 bit) Image display: black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics Overlay: 8-bit overlay with LUT, maskable Processor: Texas Instruments TMS320C6211 signal processor 150 MHz RAM: 16 MBytes SDRAM (synchronous dynamic RAM) Display memory: 16 MBytes SGRAM (synchronous graphics RAM) Memory 20 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide MMC: Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory Process interface: 4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA Ethernet Interface 100Mbit Ethernet Video output: RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate Hor	· · · · · · · · · · · · · · · · · · ·				
High-speed shutter: 5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter) Low-speed shutter: up to 20 sec. adjustable integration time Integration: full-frame Picture taking: without delay, program-controlled or triggered externally; full-frame / 45 frames per second Clamping: zero offset digital clamping A/D conversion: 24 MHz / 10 bit, Input LUT 1024x8 bit (10bit → 8 bit) Image display: black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics Overlay: 8-bit overlay with LUT, maskable Processor: Texas Instruments TMS320C6211 signal processor 150 MHz RAM: 16 MBytes SDRAM (synchronous dynamic RAM) Display memory: 16 MBytes SGRAM (synchronous graphics RAM) Memory capacity: 35 full-size images in format 782 x 582 Flash EPROM: 2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide MMC: Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory Process interface: 4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA Ethernet Interface 100Mbit Ethernet Video output: RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate					
Image display:(full-frame shutter)Low-speed shutter:up to 20 sec. adjustable integration timeIntegration:full-framePicture taking:without delay, program-controlled or triggered externally; full-frame / 45 frames per secondClamping:zero offset digital clampingA/D conversion:24 MHz / 10 bit,Input LUT1024x8 bit (10bit \rightarrow 8 bit)Image display:black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphicsOverlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	· ·				
Low-speed shutter:up to 20 sec. adjustable integration timeIntegration:full-framePicture taking:without delay, program-controlled or triggered externally; full-frame / 45 frames per secondClamping:zero offset digital clampingA/D conversion:24 MHz / 10 bit,Input LUT1024x8 bit (10bit \rightarrow 8 bit)Image display:black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphicsOverlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 Hz Resolution SVGA:Robution SVGA:600x800	riigh-speed shuller.				
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Picture taking: without delay, program-controlled or triggered externally; full-frame / 45 frames per second Clamping: zero offset digital clamping A/D conversion: 24 MHz / 10 bit, Input LUT 1024x8 bit (10bit → 8 bit) Image display: black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics Overlay: 8-bit overlay with LUT, maskable Processor: Texas Instruments TMS320C6211 signal processor 150 MHz RAM: 16 MBytes SDRAM (synchronous dynamic RAM) Display memory: 16 MBytes SGRAM (synchronous graphics RAM) Memory capacity: 35 full-size images in format 782 x 582 Flash EPROM: 2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide MMC: Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory Process interface: 4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA Ethernet Interface 100Mbit Ethernet Video output: RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate Horizontal frequency: 67.68 Hz Resolution SVGA: 600x800	•				
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Image display:black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphicsOverlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	A/D conversion:	24 MHz / 10 bit,			
3x8Bit RGB:live image, still image, graphicsOverlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Input LUT	1024x8 bit (10bit \rightarrow 8 bit)			
Overlay:8-bit overlay with LUT, maskableProcessor:Texas Instruments TMS320C6211 signal processor 150 MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Image display:	black-and-white, Pseudo Color from color lookup table			
Processor:Texas Instruments TMS320C6211 signal processor 150 MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800		3x8Bit RGB:live image, still image, graphics			
MHzRAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Overlay:	8-bit overlay with LUT, maskable			
RAM:16 MBytes SDRAM (synchronous dynamic RAM)Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Processor:	Texas Instruments TMS320C6211 signal processor 150			
Display memory:16 MBytes SGRAM (synchronous graphics RAM)Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800		MHz			
Memory capacity:35 full-size images in format 782 x 582Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	RAM:	16 MBytes SDRAM (synchronous dynamic RAM)			
Flash EPROM:2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Display memory:	16 MBytes SGRAM (synchronous graphics RAM)			
programs and data,in-system programmable, 16 bit wideMMC:Multi-Media Card Adaptor with 16 Mbyte of Card Flash MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Memory capacity:	35 full-size images in format 782 x 582			
MMC: Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory Process interface: 4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA Ethernet Interface 100Mbit Ethernet Video output: RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate Horizontal frequency: 45.072 kHz Vertical frequency: 67.68 Hz Resolution SVGA: 600x800	Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for			
MemoryProcess interface:4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800					
4x400 mAEthernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	MMC:				
Ethernet Interface100Mbit EthernetVideo output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Process interface:				
Video output:RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800	Ethernet Interface				
VSYNC separateHorizontal frequency:45.072 kHzVertical frequency:67.68 HzResolution SVGA:600x800					
Vertical frequency:67.68 HzResolution SVGA:600x800					
Resolution SVGA: 600x800	Horizontal frequency:	45.072 kHz			
	Vertical frequency:	67.68 Hz			
Pixel frequency: 46.875 MHz	Resolution SVGA:	600x800			
	Pixel frequency:	46.875 MHz			

Sensor:	1/2" SONY ICX415AK color sensor		
eff. no. of pixels:	782(H) x 582(V)		
Pixel size:	8.3(H) x 8.3(V) μm		
Chip size:	7.48(H) x 6.15(V) mm		
High-speed shutter:	5,10,15,20, microseconds in steps of 40 microseconds (full-frame shutter)		
Low-speed shutter:	up to 20 sec. adjustable integration time		
Integration:	full-frame		
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 45 frames per second		
Clamping:	zero offset digital clamping		
A/D conversion:	24 MHz / 10 bit,		
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)		
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics		
Overlay:	8-bit overlay with LUT, maskable		
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz		
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)		
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)		
Memory capacity:	35 full-size images in format 782 x 582		
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide		
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory		
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA		
Ethernet interface:	100Mbit Ethernet		
Video output:	RGB, 3x75 Ohm, 1 Vpp, SVGA 800x600 output, HSYNC, VSYNC separate		
Horizontal frequency:	45.072 kHz		
Vertical frequency:	67.68 Hz		
Resolution SVGA:	600x800		
Pixel frequency:	46.875 MHz		

6.8 Technical Specifications VC2065/EC

6.9 Technical Specifications VC2066

Sensor:	1/3" SONY ICX204AL		
eff. no. of pixels:	1024(H) x 768(V)		
Pixel size:	4.65(H) x 4.65(V) μm		
Chip size:	5.8(H) x 4.92(V) mm		
High-speed shutter:	10,20,30,45 µsec, then steps of 78 µsec (full-frame shutter)		
Low-speed shutter:	up to 20 sec. adjustable integration time		
Integration:	full-frame		
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 16.5 frames per second (2x binning @ 33fps)		
Clamping:	zero offset digital clamping		
A/D conversion:	15.625 MHz / 10 bit,		
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)		
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics		
Overlay:	8-bit overlay with LUT, maskable		
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz		
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)		
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)		
Memory capacity:	20 full-size images in format 1024x768		
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide		
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory		
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA		
Serial interface:	V24 (RS232) max. 115200 baud		
Video output:	RGB, 3x75 Ohm, 1 Vpp, SXVGA 1280x1024 output, HSYNC, VSYNC separate		
Horizontal frequency:	64kHz		
Vertical frequency:	60Hz		
Resolution SXGA:	1280x1024		
Pixel frequency:	125MHz – when using a TFT, ensure the monitor is cablable of 125Mhz pixel frequency (i.e. TFT's with 80Hz image frequency).		



6.10 Technical Specifications VC2066/E

Sensor:	1/3" SONY ICX204AL		
eff. no. of pixels:	1024(H) x 768(V)		
Pixel size:	4.65(H) x 4.65(V) μm		
Chip size:	5.8(H) x 4.92(V) mm		
High-speed shutter:	10,20,30,45 microseconds, longer in steps of 78 microseconds (full-frame shutter)		
Low-speed shutter:	up to 20 sec. adjustable integration time		
Integration:	full-frame		
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 16.5 frames per second (2x binning @ 33fps)		
Clamping:	zero offset digital clamping		
A/D conversion:	15.625 MHz / 10 bit,		
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)		
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics		
Overlay:	8-bit overlay with LUT, maskable		
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz		
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)		
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)		
Memory capacity:	20 full-size images in format 1024x768		
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data, in-system programmable, 16 bit wide		
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory		
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA		
Ethernet Interface:	100 Mbit		
Video output:	RGB, 3x75 Ohm, 1 Vpp, SXVGA 1280x1024 output, HSYNC, VSYNC separate		
Horizontal frequency:	64Khz		
Vertical frequency:	60Hz		
Resolution SXGA:	1280x1024		
Pixel frequency:	125MHz – when using a TFT, ensure the monitor is cablable of 125Mhz pixel frequency (i.e. TFT's with 80Hz image frequency).		



6.11 Technical Specifications VC2068

Sensor:	1/2" SONY ICX205AL		
eff. no. of pixels:	1280(H) x 1024(V)		
Pixel size:	4.65(H) x 4.65(V) μm		
Chip size:	7.60mm (H) 6.20mm (V)		
High-speed shutter:	9,17,26,33, µsec, then steps of 69 µsec (full-frame shutter)		
Low-speed shutter:	up to 20 sec. adjustable integration time		
Integration:	full-frame		
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 13.75 frames per second (2x binning @ 27.5fps)		
Clamping:	zero offset digital clamping		
A/D conversion:	15.625 MHz / 10 bit,		
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)		
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics		
Overlay:	8-bit overlay with LUT, maskable		
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz		
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)		
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)		
Memory capacity:	14 full-size images in format 1280x1024		
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data, in-system programmable, 16 bit wide		
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory		
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA		
Serial interface:	V24 (RS232) max. 115200 baud		
Video output:	RGB, 3x75 Ohm, 1 Vpp, SXVGA 1280x1024 output, HSYNC, VSYNC separate		
Horizontal frequency:	64kHz		
Vertical frequency:	60Hz		
Resolution SXGA:	1280x1024		
Pixel frequency:	125MHz – when using a TFT, ensure the monitor is cablable of 125Mhz pixel frequency (i.e. TFT's with 80Hz image frequency).		



6.12 Technical Specifications VC2068/E

Sensor:	1/2" SONY ICX205AL			
eff. no. of pixels:	1280(H) x 1024(V)			
Pixel size:	4.65(H) x 4.65(V) μm			
Chip size:	7.60mm (H) 6.20mm (V)			
High-speed shutter:	9,17,26,33, µsec, then steps of 69 µsec (full-frame shutter)			
Low-speed shutter:	up to 20 sec. adjustable integration time			
Integration:	full-frame			
Picture taking:	without delay, program-controlled or triggered externally; full-frame / 13.75 frames per second (2x binning @ 27.5fps)			
Clamping:	zero offset digital clamping			
A/D conversion:	15.625 MHz / 10 bit,			
Input LUT	1024x8 bit (10bit \rightarrow 8 bit)			
Image display:	black-and-white, Pseudo Color from color lookup table 3x8Bit RGB:live image, still image, graphics			
Overlay:	8-bit overlay with LUT, maskable			
Processor:	Texas Instruments TMS320C6211 signal processor 150 MHz			
RAM:	16 MBytes SDRAM (synchronous dynamic RAM)			
Display memory:	16 MBytes SGRAM (synchronous graphics RAM)			
Memory capacity:	14 full-size images in format 1280x1024			
Flash EPROM:	2 MBytes flash EPROM (nonvolatile memory) for programs and data,in-system programmable, 16 bit wide			
MMC:	Multi-Media Card Adaptor with 16 Mbyte of Card Flash Memory			
Process interface:	4 inputs / 4 outputs, optically decoupled 24 V, outputs 4x400 mA			
Ethernet interface:	100 Mbit			
Video output:	RGB, 3x75 Ohm, 1 Vpp, SXVGA 1280x1024 output, HSYNC, VSYNC separate			
Horizontal frequency:	64kHz			
Vertical frequency:	60Hz			
Resolution SXGA:	1280x1024			
Pixel frequency:	125MHz – when using a TFT, ensure the monitor is cablable of 125Mhz pixel frequency (i.e. TFT's with 80Hz image frequency).			



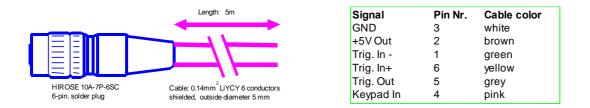
7 Accessories

- Trigger Cable
- V24 (RS232) Cable
- Ethernet patch cable
- Power / PLC Cable
- SVGA Monitor Cable
- Power adapter
- Power adapter for rail mounting
- VC Keypad C6
- Y-cable

Please refer to the VC website for the correct order numbers under:

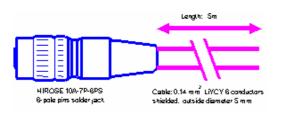
"Products -> Hardware -> VC20XX Smart Cameras -> Accessories VC20XX Smart Cameras"

7.1 Trigger Cable



Equipped on one end with a Hirose plug, length 5m, 10m or 25m

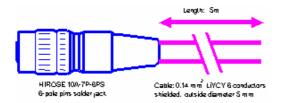
7.2 RS232(V24) Cable



Equipped on one end with a Hirose plug, length 5m, 10m or 25m

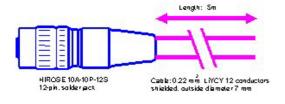
Please order "with 2nd connector", if you need a DSUB9 connector at the other end

7.3 Ethernet patch cable



Signal	Pin (to cam.)	Pin (to PC)	Cable Color	Cable Color
			20m patch cable	10m patch cable
T+	2	1	yellow	white/pink
Т-	1	2	orange	pink
R+	6	3	white/green	white/green
R-	5	6	green	green
-	3	NC	-	-
-	4	NC	-	-

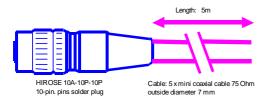
7.4 Power / PLC Cable



Signal	Pin No.	Cable color
OŪTO	8	white
OUT1	7	brown
OUT2	6	green
OUT3	5	yellow
INO	12	grey
IN1	4	pink
IN2	11	blue
IN3	10	purple
24V IN Cam	2	red/blue
GND IN com.	3	black
24V PLC	1	red
24V PLC	9	grey /pink

Equipped on one end with a Hirose plug jack, length 5m, 10m or 25m

7.5 SVGA Monitor Cable



Signal	Pin No.	Connection
R Out	4	red signal
R GND	3	red shield
G Out	2	green signal
G GND	1	green shield
B Out	9	blue signal
B GND	8	blue shield
HS Out	10	white signal
HS GND	7	white shield
VS Out	6	gray signal
VS GND	5	grayshield

Equipped on one end with a Hirose plug, length 5m, 10m and 25m.

Please order "with 2nd connector", if you need an DSUB15 connector at the other end.

7.6 Power adapter

input voltage 100 - 240VAC 50/60 Hz output voltage DC 24 V +/-5%, max. 630 mA (15 W)

Equipped with 3 m connecting cable with a 12-pin Hirose plug, CE sticker

7.7 Power adapter for rail mounting

Input Voltage 100 - 240VAC 50/60 Hz Output Voltage DC 24V +/-5%, max. 300 mA (7.5 W)

Equipped with connecting clamps for AC input and 24V output, CE certified

7.8 VC Keypad C6

VC Keypad includes the following keys:

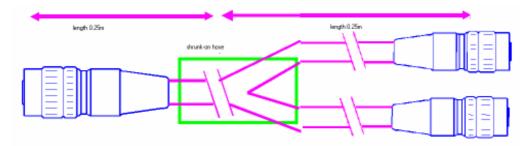
- 4 cursor keys,
- Esc, Return,
- F1, F2 keys

TTL version, 3m cable equipped with 6 pin Hirose connector.

No additional power source required.

Note: The RS232 version of the keypad, used for VCXX cameras is NOT compatible!

7.9 Y-cable



Connectors:

1x HR10A-7P-6P

2x HR10A-7J-6S

Signal	HR6P / Pin Nr.	cable color	1. HR10A-7J-6S	2. HR10-A7-J6S
			Pin Nr.	Pin Nr.
GND	3	white	3	3
P5V	2	brown	2	2
Trig In	1	green	1	1
Trig InP	6	yellow	6	6
Trig Out	5	gray	5	5
RS IN	4	pink	4	4

8 Connecting the Camera

- Connecting the camera power
- Single voltage, with or without PLC signals, no shutdown
- Dual voltage, with or without PLC signals, shutdown
- Connecting the RS232 Interface (non Ethernet Versions)
- Connecting a compatible PC with a 9-pin D sub plug
- Connecting a compatible PC with a 25-pin D sub plug
- Connecting the Ethernet Cable (Ethernet Versions)
- Connecting the VC keypad
- Connecting the external trigger

Also consult the "VC20XX Installation Manual" available on the VC Website under: "Support -> Customer Download Area -> Getting Started VC20XX Smart Cameras ..."

8.1 Connecting the camera power

Power must be connected to the 12pin I/O connector. Note, that the voltage is **24V**. Camera power is regulated and galvanically separated inside the camera, so only an unregulated power source of 24 V +/- 20% is required. The camera is, however, very sensitive to power supply interruption. Please make sure, that the voltage never exceeds the limits of +/- 20% even for a short period of time. In case of trouble it is recommended to backup the power supply by a capacitor or a battery large enough to prevent power interruptions.

The camera has several internal circuits to detect and protocol power failures. Used correctly the camera is even able to perform a correct shutdown and close all open buffers (see below). This feature is for emergency only and is not designed to handle very frequent interruptions.

There are **different options** for the connection of the power supply:

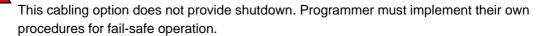
- Single voltage, with or without PLC signals, no shutdown
- Dual voltage, with or without PLC signals, shutdown

For details refer to the following sections.

8.1.1 Single voltage, with or without PLC signals, no shutdown:

Signal	Pin No.	color	connect to
24V IN Cam	2	red/blue	24V power supply
24V PLC	1	red	24V power supply
24V PLC	9	blue/pink	24V power supply
GND IN com.	3	black	GND power supply

Pins 1 and 9 are are internally connected. Since one connector pin shows a maximum current rating of 500mA, connect both pins if drawing higher currents from the PLC outputs!



8.1.2 Shutdown Function for VC20XX Smart Cameras



VC20XX Smart Cameras incorporate a circuit to detect and protocol power failures. If the PLC output power supply (12-24V PLC, Pin 1 and 9) of the cameras is interrupted, the system variable "POWFAIL" is set to "1". In case the PLC outputs are supplied, the status of "POWFAIL" is "0" (refer to the system.h).

This behaviour, that can also be checked using the shell command "ht", can be used to perform a controlled camera shutdown in case of a power failure.

Signal	Pin No.	color	connect to
24V IN Cam	2	red/blue	24V backup supply (supplying power at least 100ms
			longer than grid supply in case of a power failure)
24V PLC	1	red	24V standard power (grid) supply
24V PLC	9	grey/pink	24V standard power (grid) supply
GND IN com.	3	black	GND power supply

Connecting the PLC/ Power interface for using this feature:

Here, the PLC voltage (24V PLC) is connected directly to the power (grid-) supply. The main camera power supply at Pin 2 should remain high for at least 100ms longer than the power supplied to the PLC supply. This can be done for instance with help of a suitable capacitor.

If a power failure occurs or if the main power supply is turned off, the camera detects this signal not being present and the POWPLC status is changed from 0 to 1.

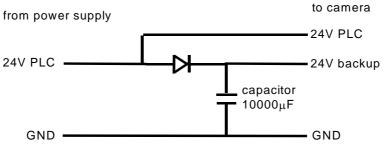
The system variable can be polled from time to time using the getvar(POWFAIL) function. This can be best done using a background task.

The following procedures can be performed:

- 1. Stopping the operation of all programs and interrupts (no pictures will be taken any longer).
- 2. Saving all buffers (to multi-media card or flash EPROM).
- 3. Protocol time and date of the shutdown.
- 4. The procedure then waits for the backup voltage to disappear or main power to re-establish. If the latter happens the program might be able to continue where it has stopped. (In this case there may be some lost images = some parts not checked correctly)



Note that this feature is for emergency use only and is not designed to handle frequent interruptions. The backup voltage must be able to supply the specified voltage for a period of at least 100 msec (in addition to the polling delay).



Sample Circuit for using the "power fail detect shutdown function"

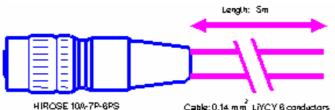
8.2 Connecting the RS232 Interface

Pin (PC)		Name	cable color	Pin (camera)
1	DCD	Data Carrier Detect	- / -	-/-
2	RxD	Receive Data	brown	2
3	TxD	Transmit Data	white	6
4	DTR	Data Terminal Ready	- / -	-/-
5	GND	Ground	gray	3
6	DSR	Data Set Ready	-/-	-/-
7	RTS	Request to Send	green	5
8	CTS	Clear to Send	yellow	1
9	RI	Ring Indicator	- / -	-/-

8.2.1 Connecting a compatible PC with a 9-pin D sub plug

Pink cable should alsways be left open

8.3 Connecting the Ethernet Cable



HIROSE 100-7P-6PS 6-pale pins solder jack Cable: 0.14 mm² LiYCY 6 conductors shielded, outside diameter 5 mm

Signal	Pin (to cam.)	Pin (to PC)	Cable Color10/ 20m patch cable	Cable Color 5m patch cable
T+	2	1	yellow	white/pink
Т-	1	2	orange	pink
R+	6	3	white/green	white/green
R-	5	6	green	green
-	3	NC	-	-
-	4	NC	-	-

8.4 Connecting the VC keypad

The VC keypad C6 can be connected directly to the Trigger/Keypad ("Trig.") Plug.

Please order the 5V version (VC keypad C6) of the keypad.

For details see : VC Keypad C6

The RS232 version of the keypad is NOT compatible

see Connecting the external trigger and the VC keypad

8.5 Connecting the external trigger

Connect the external trigger input/output directly to the Trigger/Keypad ("Trig.") Plug.

Please order "Trigger cable C6". Lengths available are 5m, 10m and 25m

For details see Trigger / Keypad Cable

see Connecting the external trigger and the VC keypad

8.6 Connecting the external trigger and the VC keypad

You may wish to connect both the keypad and the external trigger at the same time.

In this case you should use a special, short Y-cable with 1:1 connections of all the pins.

You may then proceed as mentioned in

Connecting the VC keypad Connecting the external trigger

9 Programming

The cameras are programmed in C with the aid of a cross development system. Any commercially available PC can be used. The minimum required configuration is a Pentium, 4 MB of extended RAM (8 MB recommended), Win98 or or higher, hard disk, VGA graphics, HD and mouse

The original cross development system supplied by Texas Instruments includes the following IDE Code Composer Studio:

- ANSI C / C++ compiler
- C runtime library
- C source debugger
- TMS assembler
- TMS simulator
- Linker
- Librarian
- Project Manager
- numerous example programs

The following libraries and aids are also available:

- Real-time operating system for VC cameras with control of video I/O signals, control of serial interface and of PLC I/O signals, file management system for flash EPROM and Multi Media Card. (Ethernet Versions : Ethernet control by SW)
- In-circuit emulator

The emulator is connected to the parallel serial interface of a PC. The camera housing must be opened and the emulator cable must be connected to the diagnosis plug of the camera. The emulator supports debugging in C and assembly language.

- Standard image processing library

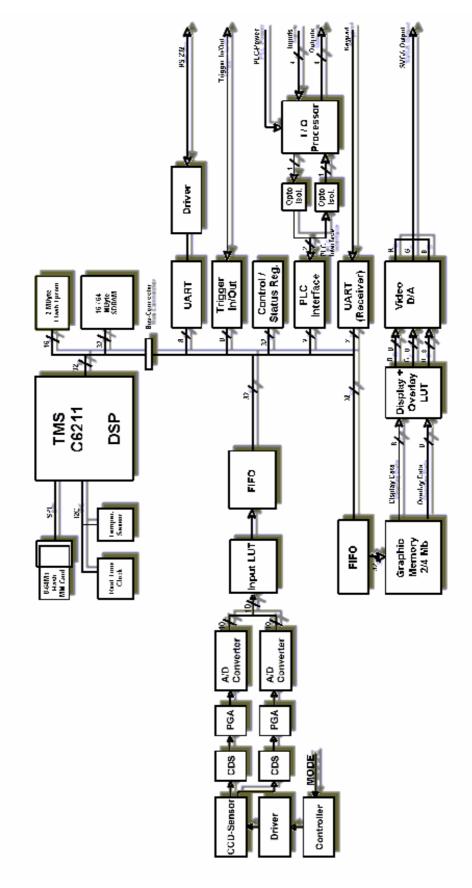
Filters (e.g. Sobel, Median, Laplace, 3x3, ...), imaging operations (addition, subtraction, etc.), transformations (FFT, etc.) image averaging and noise filters, fast binary image processing with run-length code (AND, OR, XOR, segmentation, morphological operations), feature extraction (area, center of gravity, momentum, etc.), graphic functions and much more.

- JPEG image compression compression and decompression of images according to JPEG standards
- Measurement library *)

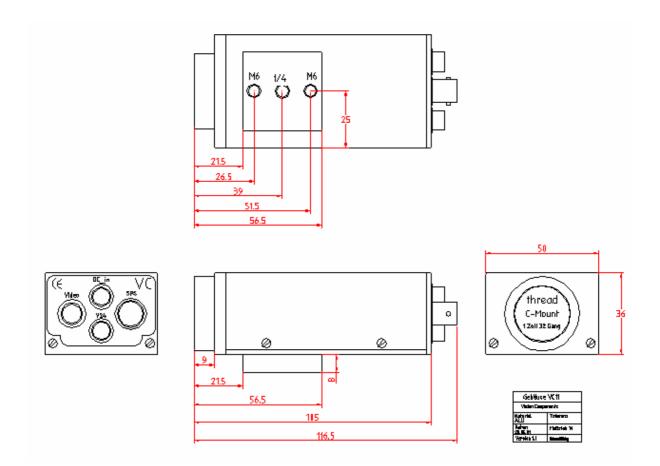
Subpixel sampling, compensation of optical properties and diffraction effects, auto-focus, best straight line, best circle

*) in preparation



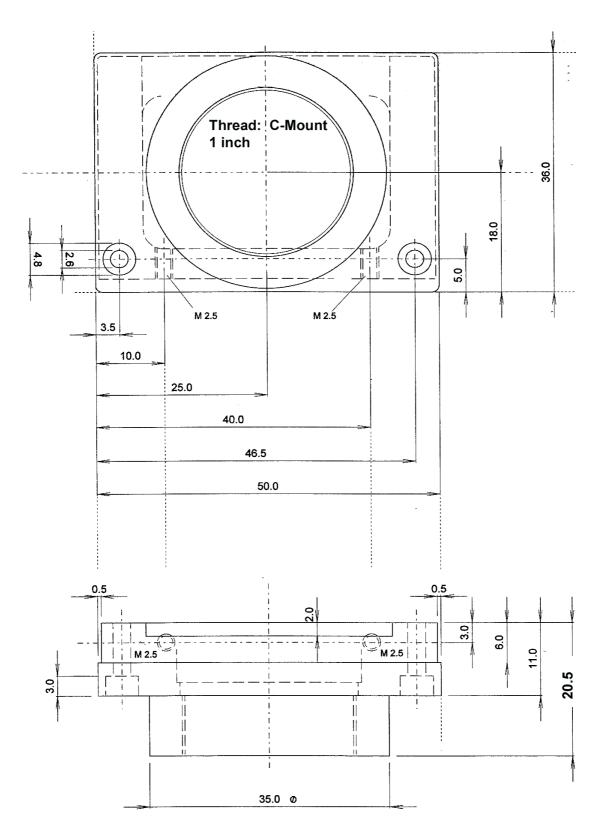


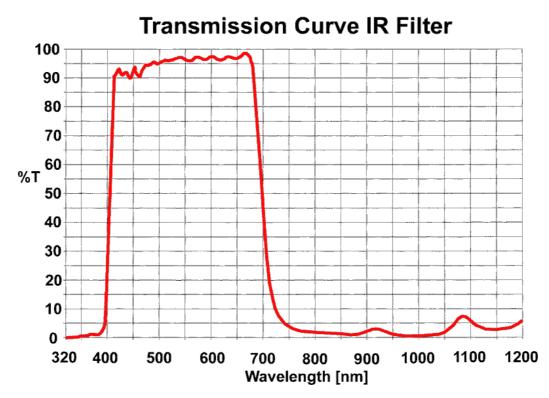
Appendix B: Housing Dimensions VC20XX Smart Cameras



The housing of the VC2048 has 15mm deep cooling fins left and right of the camera body, making it 80mm wide.







Appendix C: Spectral Transmission of IR Filter

Note:

This IR cut filter is incorporated in every VC20XX camera. The IR filter can be removed if required without loosing Vision Component's manufacturers warranty. In this case, special care must be taken not to damage the CCD sensor.



If the camera is used without IR filter it is important to replace it by a clear glass filter of the same size. The C-mount flangue distance from the CCD is accurately adjusted for the use of the IR filter – removing the filter decreases the length of the optical path and it may become impossible to focus some lenses to a larger working distance.

If the IR filter is not to be used, please order your camera with a clear glass filter or contact Vision Components for obtaining a glass filter.

The order numbers for the clear glass filter is:	EK000624
The order number for the IR cut filter (standard) is:	EK000625

Appendix D: CE Compliance of VC20XX Smart Cameras

The cameras are CE compliant. It certifies that numerous measurements were made proving the device complies with the appropriate EC regulations. Only electromagnetic compatibility was decisive for this product.

This means that the cameras are not permitted to radiate electromagnetic waves in excess of a boundary value layed down in the standard. They must also be insensitive to external radiation (e.g. from cellular telephones). They must not be sensitive to static discharges, etc.

Unfortunately, it is not possible to limit the question of electromagnetic compatibility to just one device or component. The entire system must always be considered.

Thus, the accessories such as cables, power supplies, etc., play a significant role for the VC series cameras.

The manufacturer guarantees the boundary values for CE compliance only if the original accessories are used.

CE Declaration of Compliance

The CE declaration of compliance for the VC20xx has the following wording. Corresponding declarations also exist for the other camera models.

CE Declaration of Compliance

This certifies that the product designated as follows:

Machine Vision Camera Types VC2028 / VC2038 / VC2038/E / VC2048/E, VC2065/C, VC2065/EC, VC2065 / VC2065/E / VC2066, VC2066/E, VC2068, VC2068/E

complies with the essential protection demands stipulated in the guideline on electromagnetic compatibility of the Council for Harmonizing Legal Regulations of the Member States (89/336/EWG). This declaration is valid for all examples manufactured according to the attached manufacturing drawings, which are part of this declaration. The following standards were utilized in judging the electromagnetic compatibility of this product:

EN 50081-2 : 1993 EN 50082-2 : 1993

This declaration is submitted by

Mr. Michael Engel, owner of the company named below

for the manufacturer

Vision Components Ottostr. 2 76275 Ettlingen

Karlsruhe, 01.11.2003

(legal signature)

Enclosures:

schematic diagrams mechanical drawings (outside dimensions) Records of tests conducted by the certified test laboratory

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